

## TECHNICAL DATA SHEET

# Tacky Tape\* SM7191 Vacuum Bag Sealant Tape



### DESCRIPTION:

**Tacky Tape\* SM7191** is a Light Grey colored sealant tape that provides great initial tack, maintains an air-tight seal during cure and then strips cleanly from the tool. **Tacky Tape\* SM7191** has an optimum cure temperature range from 250°F (121°C) to 375°F (191°C).

### FEATURES / BENEFITS

- Easy to apply by hand
- Ideal for oven or autoclave cures
- Excellent release from composite and metal tool surfaces
- 250°F (121°C) to 375°F (191°C) cure cycles
- Strips clean from many tool surfaces
- Good adhesion to various films and tool surfaces
- Non-hazardous

### TECHNICAL DATA:

Maximum Use Temperature  
Color  
Shelf Life

#### TYPICAL VALUES

375°F (191°C)  
Light Grey  
12 months when stored <= 80°F (27°C)

The above values are "Typical Values" which have a nominal range about them and are not intended for specification purposes.

### AVAILABILITY:

1/2" x 1/8" x 25' rolls - 40 rolls / case - 25 cases / skid

\* Tacky Tape is a registered trademark of ITW Polymers Sealants North America

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