

## TECHNICAL DATA SHEET

# Tacky Tape\* SM5127 Vacuum Bag Sealant Tape



### DESCRIPTION:

**Tacky Tape\* SM5127** is a Charcoal Grey colored sealant tape that is an unsurpassed performer where post cure cycles are required. **Tacky Tape\* SM5127** is compatible with most bagging films and is an ideal choice for use on composite tool surfaces. **Tacky Tape\* SM5127** is an excellent option where a positive seal during extended post cure cycles from 250°F (121°C) to 400°F (204°C) is required.

### FEATURES / BENEFITS

- Easy to apply by hand
- Ideal for oven or autoclave cures
- Excellent release from composite and metal tool surfaces
- 250°F (121°C) to 400°F (204°C) cure cycles
- Strips clean from many tool surfaces
- Good adhesion to nylon films and tool surfaces
- Non-hazardous

### TECHNICAL DATA:

	TYPICAL VALUES
Maximum Use Temperature	400°F (204°C)
Color	Charcoal Grey
Shelf Life	12 months when stored <= 80°F (27°C)

The above values are "Typical Values" which have a nominal range about them and are not intended for specification purposes.

### AVAILABILITY:

- 1/2" x 1/8" x 30' rolls - 32 rolls / case - 25 cases / skid
- 1/2" x 1/8" x 25' rolls - 40 rolls / case - 25 cases / skid
- 3/4" x 3/32" x 45' rolls - 24 rolls / case - 25 cases / skid

\* Tacky Tape is a registered trademark of ITW Polymers Sealants North America

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