

VALUE PLY™

VP 106

Style: 9297

Polyester Peel/Release Ply

VP 106, Style 9297 is designed for vacuum bag lay-up composites and metal-to-metal bonding structures. The 100% polyester fiber melts at approximately 480°F (249°C) and is resistant to phenolic resin system degradation. The fabric leaves a **rough** surface impression for priming and secondary bonding. It is available in precision slit widths of 58 inches or less.

Style 9297 is available in:

FIN 060 – NAT – Scoured and Heat-Set finish

FIN 070 – SWF – Proprietary

<u>Physical Properties</u>	<u>US</u>	<u>Metric</u>	<u>Test Method</u>
Width	60 in	152.4 cm	ASTM-D-3774
Length	100 yd	91.4 m	
Weight	6.85 oz/yd ²	232.2 g/m ²	ASTM-D-3776
Finished Count			ASTM-D-3775
Warp	45 ends/in	17.7 ends/cm	
Fill	30 picks/in	11.8 picks/cm	
Thickness	0.015 in	0.38 mm	ASTM-D-1777
Tensile Strength (Grab)			ASTM-D-5034
Warp	360 lb min	1602 N	
Fill	220 lb min	979 N	
pH	4.0-8.0		AATCC-81
Extractable Materials	0.5% (max)		ASTM-D-2257 Petroleum Ether Method

The data above represents typical values for this fabric. A specification for this product has not yet been established.

For More Information, Please Contact Us:

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